

Please rate this document after reviewing at the bottom of this page.

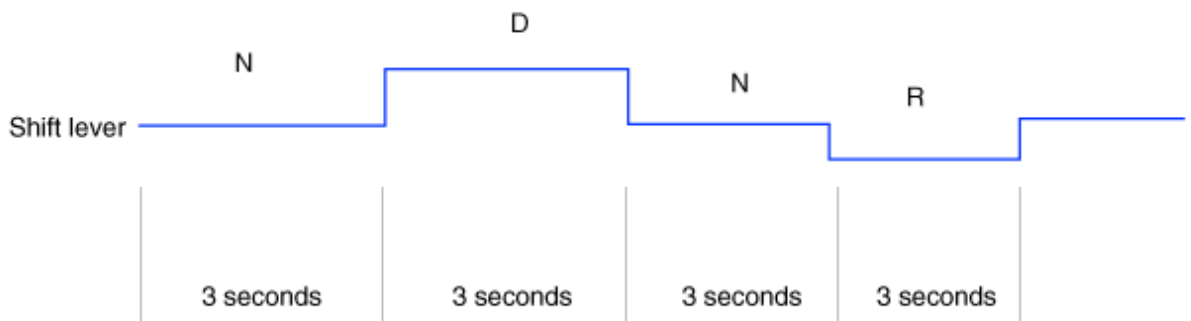
## ADJUSTMENT

### TCM adaptive values learning

- TCM adaptive values learning : When shift shock occurs or parts related with the transmission are replaced, TCM learning should be performed.
- In the following case, TCM learning is required.
  - Automatic transmission assembly replacement
  - TCM upgrade or replacement
  - Solenoid valve replacement

**TCM adaptive values learning procedure** : Repeat the above procedure least five times as shown in the pattern of illustration below.

- Static relearn (condition : ATF temperature 35 - 95°C (95 - 203°F)

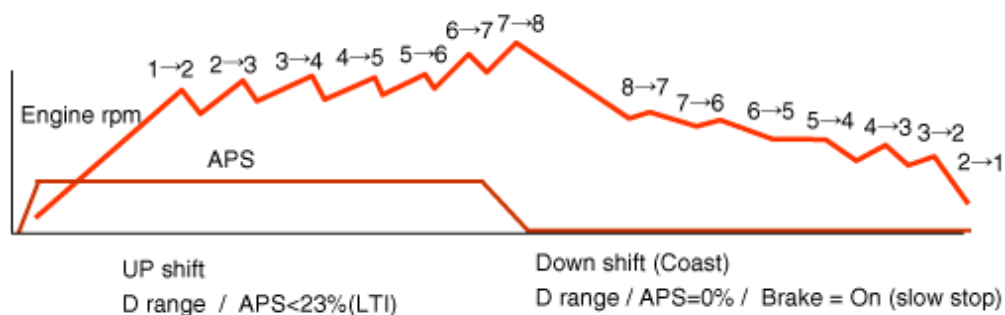


- Brake ON

- APS 0 %

- Driving relearn

- 1) Drive the vehicle through all gears at D range. Drive from stop to 1st to 2nd to 3rd to 4th to 5th to 6th to 7th to 8th with keeping fixed throttle open.
- 2) Down shift from 8th to 7th, 7th to 6th, 6th to 5th, 5th to 4th, 4th to 3rd, 3rd to 2nd, 2nd to 1st.



\* Thanks for your cooperation for the more quality. Please surely rate this document before

English